

Date: Thursday, 11/29/2007 11:04:36 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACER
Job Number : 36032	
Estimate Number : 11068	
P.O. Number : N/A	Part Number : D2953077
This Issue : 11/29/2007 S.O. No. : N/A	Drawing Number : D2953 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>[Signature]</u>	Due Date : 12/5/2007
Checked & Approved By : <u>[Signature]</u>	Qty: <u>24</u> Um: <u>20</u> Each
Comment : Est A 00.03.17 New Issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T0375W058	6061-T6 Tube .375 x.058W
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Comment: Qty.: 0.0673 f(s)/Unit Total : 1.3461 f(s)

6061-T6 Tube .375 x.058W

6061-T6 or 5052-H32 tubing Ø0.375" x 0.058 wall

Batch: M104897 080114

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW

Cut as per D2953

Deburr

[Signature] 080114 (24)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

[Signature] 08/16 (24)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 55
8/1/16 50 (24x)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

[Signature] 08/17

Job Completion


U 08-01-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: AD Date: 06/01/17
 QA: N/C Closed: _____ Date: _____

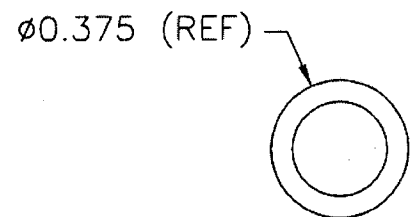
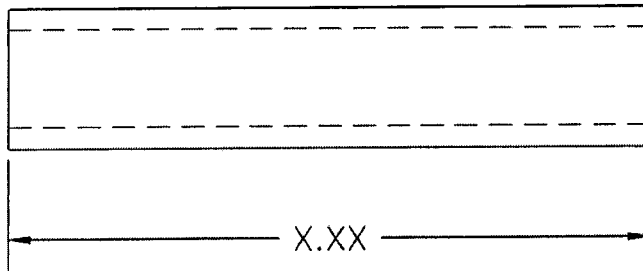
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2953	REV. A SHEET 1 OF 1
DATE 00.01.13		TITLE SPACER	SCALE 2:1
A	00.01.13	NEW ISSUE	

RELEASED
00.02.21 PS



D2953-XXX
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LENGTH

1.75" LONG: D2953-175
0.65" LONG: D2953-065

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32
(WW-T-700/4) 0.375 OD x 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36032